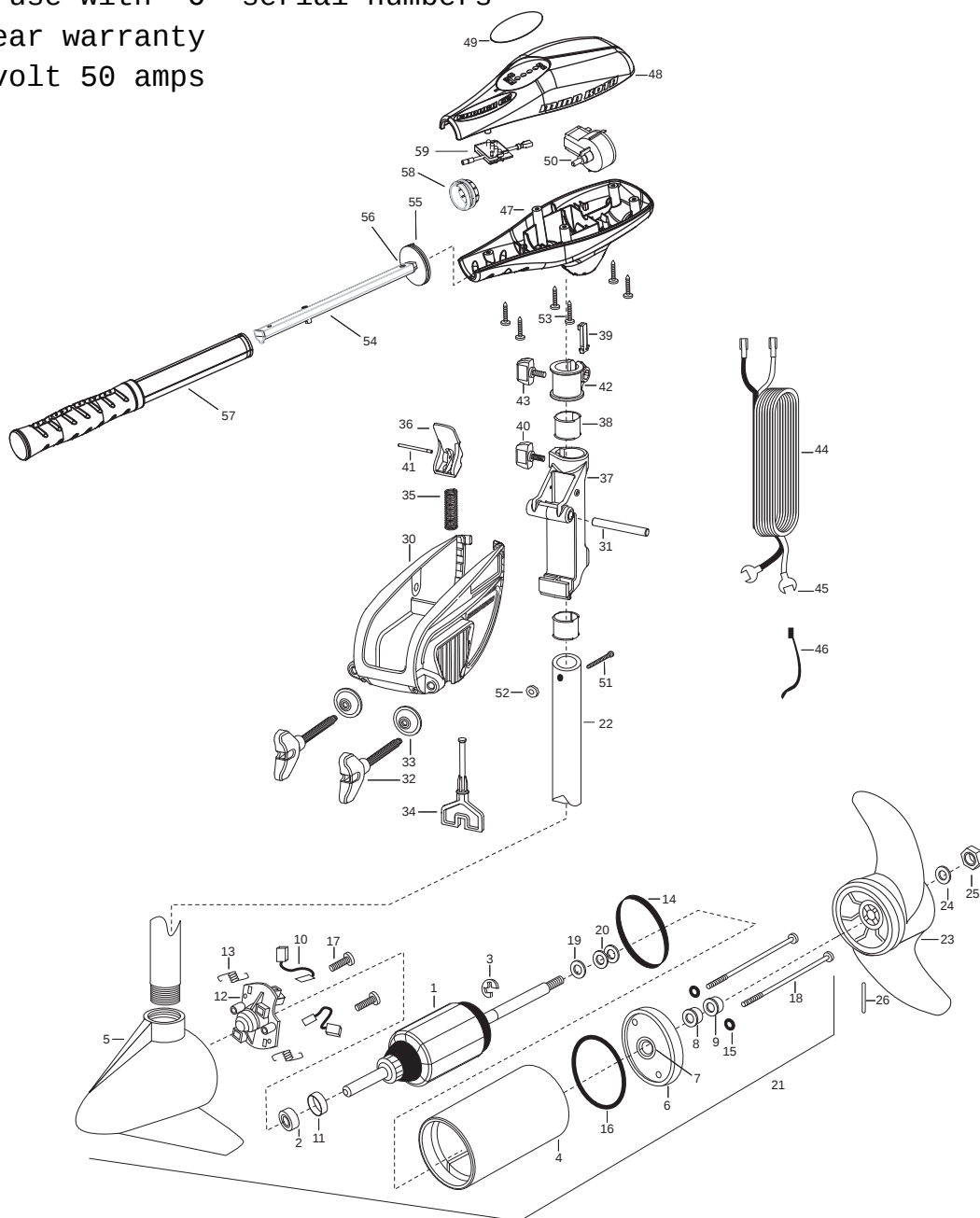


ENDURA 55 (international) PARTS DIAGRAM

for use with "0" serial numbers

2-year warranty

12-volt 50 amps



ENDURA 55 (36" & 42") PARTS LIST

In the U.S.A., replacement parts may be ordered directly from MINN KOTA Parts Dept., 121 Power Dr., Mankato, MN 56002-8129. In Canada, parts may be ordered from any of the Canadian Authorized Service Centers. Visit minnkotamotors.com for a current listing. Be sure to provide the MODEL and SERIAL number of your motor when ordering parts. Please use the correct part numbers from the parts list. Payment for any parts ordered from the MINN KOTA parts department may be by Discover Card, Master Card or VISA. To order call 1-800-227-6433 or FAX 1-800-527-4464.

<u>Item</u>	<u>Part Number</u>	<u>Description</u>
1	2-100-121	ARMATURE ASSEMBLY 12v 3.62 FW
2	140-010	BEARING- BALL
3	788-015	RETAINING RING
4	2-200-101	CENTER HOUSING ASSEMBLY-
5	2-300-196	BRUSH END HOUSING ASSEMBLY 3.62 SPCO 36"
	2-300-195	BRUSH END HOUSING ASSEMBLY 3.62 SPCO 42"
6	2-400-101	PLAIN END HOUSING ASSEMBLY
7	144-049	BEARING- FLANGE, SERVICE ONLY
8	880-003	SEAL
9	880-006	SEAL WITH SHIELD
10	188-036	BRUSH ASSEMBLY [2.EA]
11	725-050	BRUSH RETENTION- PAPER TUBE
12	738-036	BRUSH PLATE WITH HOLDER
13	975-040	SPRING-TORSION [2.EA]
14	337-036	GASKET
15	701-008	O-RING [2.EA]
16	701-081	O-RING
17	830-007	SCREW- # 8-32 [2.EA]
18	830-042	THRU BOLT 10-32X8.83 [2.EA]
19	990-067	WASHER- STEEL THRUST
20	990-070	WASHER- NYLATRON [2.EA]
21	2097085	MOTOR ASSEMBLY 12V 3.62 5SPC FW 36"
	2097086	MOTOR ASSEMBLY 12V 3.62 5SPC FW 42"
22	2032046	TUBE COMPOSITE 36"
	2032047	TUBE COMPOSITE 42"
■	1378170	PROPELLER KIT
23	2091170	PROP, POWER 3-5/8"
24	2151726	WAHER- 5/16 STD SS
25	2053101	NUT- NYLOC 5/16
26	2092600	PIN-DRIVE
■	2771818	BRACKET & HINGE ASSEMBLY (INCLUDES 30-41)
■	2771910	BRACKET ASSEMBLY (INCLUDES 30, 32, 33)
*30	2061910	BRACKET
31	2060510	PIN-HINGE

PARTS LIST (cont.)

<u>Item</u>	<u>Part Number</u>	<u>Description</u>
■	2881300	SCREW-CLAMP, WASHER, RETAINER KIT [2.EA]
*32	2061300	SCREW-CLAMP [2.EA]
*33	2011710	WASHER-CLAMP [2.EA]
34	2063605	T-BAR, PLASTIC
35	2062706	SPRING- T-BAR
36	2067201	LEVER- TILT BLACK
37	2061810	HINGE-PLASTIC
38	2037301	BUSHING-HING [2.EA]
39	2062800	TENSION BLOCK-SNAP IN
40	2011385	SCREW, TENSION/KNOB
41	2060515	PIN, TILT LEVER
42	2061520	COLLAR-DEPTH
43	2011365	SCREW-COLLAR/NEW KNOB
44	2020631	LEADWIRE (10 GA) FLAG/PIGGYBACK
45	2020702	SPADE TERMINAL 10GA. [2.EA]
46	2026300	TIE WRAP [2.EA]
47	2062515	CONTROL BOX
48	2060215	CONTROL BOX COVER
49	2065725	DECAL COVER ENDURA C2 55 BATTERY METER
50	2064028	SWITCH-FWD/REV 5 SP
51	2033401	SCREW-10-24 X 1-3/4
52	2013110	NUT-10-24 HEX
53	2012100	SCREW-8-18 X 5/8 [6.EA]
54	2990919	INNER HANDLE ASSEMBLY
55	2060405	PIVOT, HANDLE
56	2012102	SCREW
57	2990928	OUTER HANDLE ASSEMBLY
58	2060009	FRONT BEARING
59	2074070	BATTERY METER 12V
■	2888460	O-RING, GASKET SEAL KIT

* This item is part of an assembly. This item cannot be sold seperately due to machining and/or assembly that is required.

WIRING DIAGRAM

